



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D3512-1
Job Sheet 183541



Part No: D3512-1

Job Qty: 18 ea

Part Name: Wearplate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/20/18

Job Tracking No:

Due Date: 10/12/18

Created By: Jesse White

Type: Stock

Description: SIOP

Note: DWG D3512 REV.E12 IPP Rev:A New Issue 06-06-20 JLM IPP Rev:B Now SS as per Rev B 06-12-15 JLM
IPP Rev:C Rev C dwg 07-12-06 DD IPP REV:D 13.12.11 ECN13-619/ REV.D DWG DD VERF:JLM IPP REV:D
18.03.12 DWG REV.E12 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	18 Ea		10/12/18	0.00	0.00	Start Up Waterjet		SL 18/09/21
100	Waterjet	18 pcs		10/12/18	0.00	1.68	Waterjet1		SL 18/09/21
120	QC	18 pcs		10/12/18	0.00	0.00	QC8		SEP 21 2018 DAS
130	Brake NC	18 pcs		10/12/18	0.27	0.51	Brake NC 1		89 68
140	QC	18 pcs		10/12/18	0.00	0.00	QC5		SEP 24 2018 6-89
150	Packaging	18 pcs		10/12/18	0.00	0.00	Packaging3		13C 9-89
160	QC21-SA	18 Ea		10/12/18	0.00	0.00	QC21		DAS 21 SEP 25 2018 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	5.2200 sf (.29 ea)	90-Start up Operation	5106178

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	5	289	0



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Container No: S112582



Part: D3512-1

Job No: 183541

Serial No/Batch: S112582

Revision: URF/ D

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/21/18

0-00
SI
DWC
25-1-18
08
25-1-18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate	0.300inches $\pm$ 0.010	0.310 0.290	0,302	
2	Wearplate	0.300inches $\pm$ 0.010	0.310 0.290	0,304	
3	Wearplate	1.240inches $\pm$ 0.030	1.270 1.210	1,238	
4	Wearplate	2.340inches $\pm$ 0.030	2.370 2.310	2,318	
5	Wearplate	3.140inches $\pm$ 0.010	3.150 3.130	3,144	
6	Wearplate	3.840inches $\pm$ 0.030	3.870 3.810	3,837	
7	Wearplate	12.605inches $\pm$ 0.010	12.615 12.595	12,605	
8	Wearplate	14.220inches $\pm$ 0.030	14.250 14.190	14,220	
9	Wearplate	0.063inches $\pm$ 0.010	0.073 0.053	0,057	

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